

Firestone PondGard Rubber

Firestone Rubber PondGard Pond Liner is an exceptional high performance 1.02m EPDM rubber geomembrane engineered for both domestic and heavy duty commercial applications by the premier name in rubber technology and innovation.

Firestone's commitment to quality products and services starts at its manufacturing facil ties based in Prescott, and Kingstree, USA. They were the first plants in the rubber membrane industry to receive ISO9002 and ISO14001 certification which are a testimony of the company's commitment to quality and environmental management.

Test	Unit	Requirement	ASTM Method		
Hardness	°IHR	65+-5			
Tensile Strength	MPa/kg/cm2	Min 8.0/80	D412 Die C		
Elongation at Break	%	Min. 300	D412		
Density	g/cm3	1.2+-0.05			
Brittle Point	°C	-49	D2137		
Tear Strength	N/mm	27 Min.	D624 Die C		
Properties after Heat Ageing					

168 Hours at 121°C			
Tensile Strength	MPa/K/cm3	Min. 7.2/72	D412 Die C
Elongation	%	Min. 200	D412

Ozone Ageing

<0.1.1

50 pphm, 96 hours, 30°C at 80% Elongation

12100

No Cracks

Length Change

The samples are conditioned for 24 hours at $+20^{\circ}$ C then heated for 1 hour at $+100^{\circ}$ C and then cooled during 2 hours to $+20^{\circ}$ C and re-measured.

Along	%	Max. 0.5
Across	%	Max 0.5

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